

Job Hazard Analysis

JHA Name: Paper Folding Machine



Assessment Date: 06-05-17

Revision Date: 06-05-17

Building or Location: North Mankato Campus

Department or Program: Graphics

Description of Individual Tasks or Assignments:

Folding and Stacking of Paper Products

Tools, Equipment, or Machinery Used when Performing Task:

Paper Folding Machine, Baum 2020

Hazard Type(s) Associated with Task or Assignment:		Check for Exposure:	Specific Hazard Exposure:	Check if Exposure Recommends or Requires a Style of PPE?
1	Impact <u>Example:</u> Person(s) can strike an object, or be struck by a moving or flying/falling object (e.g., fragments, chips, particles, sand, dirt/debris).			
2	Penetration or Cut <u>Example:</u> Person(s) can strike an object, be struck by an object, or fall upon an object or tool that would cut or otherwise break the skin.			
3	Crush or Pinch <u>Example:</u> An object(s) or equipment/machine may crush or pinch a body or body part	X	Potential exposure to crushing, pinching, and spinning/moving hazards (e.g., entanglement injuries)	
4	Chemical or Harmful Dust <u>Example:</u> Exposure to chemicals (i.e., hazardous substances and harmful physical agents), infectious agents from spills, splashing, physical contact, and/or exposure to dusts, vapors, fumes, or gases that could cause illness, irritation, burns, asphyxiation, breathing/vision difficulty, sensitization, infection, or other toxic health effects (i.e., acute or chronic). Note: "May also have or create ignition potential."			
5	Heat <u>Example:</u> Exposure to radiant heat sources, sparks, and splashes or spills of hot material			
6	Light (optical) Radiation <u>Example:</u> Exposure to strong light sources, glare, or intense light exposure which is a byproduct of a process. Note: "This category may also include hazards presented from lack of light (e.g., working in dark spaces/areas)."			
7	Electrical Contact <u>Example:</u> Exposure, contact, or proximity to live or potentially live electrical objects.			
8	Ergonomic/ Human Factors <u>Example:</u> Working in cramped spaces, repetitive movements, awkward postures, vibration, heavy lifting, etc. Note: "This category may also include unique hazards presented from tasks that require demanding or challenging degrees of mental and/or physical effort to be exerted by an individual. See <i>Physical Effort Definition/Examples</i> category for further explanation of physical effort."			
9	Environmental <u>Example:</u> Exposure to noisy environments, hot or cold work environments, poor weather conditions, working at a height, and any other conditions in the workplace that could cause danger, discomfort, and/or negative health effects.	X	Potential exposure to loud/ prolonged noise (Paper Folding Machine)	X

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Personal Protective Equipment Requirements:

Eyes & Face:	
Head & Ears:	Hearing Protection Devices (Recommended when using paper folder); however, Hearing Protection Devices (Required when exposed to a TWA of 90dB);
Whole Body:	
Feet:	
Hands:	
Respiratory:	
Other:	"Note: Personnel must change from loose clothing, tie back long hair, and take off jewelry that could become entangled or snagged in moving rollers"

Other Control Measures or Requirements (Engineering & Administrative Controls):

#3) Crush or Pinch Hazards: Ensure paper folder guards are in place and positioned correctly. Never attempt to bypass guarding or place hands or any portion of your body within the machine's working mechanisms (e.g., reciprocating, rotating and transverse moving parts, as well as feed mechanisms and auxiliary parts of the machine). Always stop the machine before making adjustments. Do not attempt to remove a paper jam, no matter how minor it may appear to be, while the machine is running. Note: "Due to the nature of the work process of paper folding machines, there are parts and areas on the machine which cannot be completely covered without interfering with the operation of the machine. Therefore, appropriate work practice safety controls should be established prior to operating machine. **#9) Environmental Hazards:** Personnel should receive Hearing Conservation training (e.g., regarding noise hazards), and be included in the Hearing Conservation Program when potentially exposed to a TWA of 85dB. **Miscellaneous Considerations:** Prior to operating paper folder personnel must be trained by an authorized college trainer. Stop the paper folder immediately if odd noises or excessive vibration occurs. Paper folders must be de-energized and locked/tagged from use by approved energy isolation control procedures prior to performing maintenance or service; this includes cleaning, making adjustments, and clearing paper jams. Note: only "authorized" employees who are trained in the requirements of the College's Lockout/Tagout Plan will perform lockout/tagout procedures and/or the related maintenance or service work. Operators of tools, equipment, and machinery should read and follow all Manufactures' recommendations/requirements (e.g., inspections, servicing/maintenance, safe usage, etc.). Any tools, equipment, or machinery found damaged, defective, or otherwise unsafe should immediately be removed from service and not used until repaired or replaced. Personnel should always consult their Supervisors on the selection and use of PPE for the tasks being performed.

Physical Effort Definition/Examples

1.) Physical Mobility- Movement from place to place on the job, considering distance and speed **2.) Physical Agility-** ability to maneuver body while in place or in static position **3.) Physical Strength (Light to Moderate)-** Ability to handle routine office materials and tools **4.) Physical Strength (Moderate to Heavy)-** Ability to handle 50lbs+ objects, considering frequency **5.) Dexterity-** skill and ability in using hands, fingers, and feet **6.) Physical Balance-** ability to maintain balance and physical control **7.) Coordination-** harmonious functioning of body parts (e.g., eye/hand, hand/foot, etc.) **8.) Endurance-** ability to sustain a prolonged stressful effort or activity with limited opportunity to rest

Note: "This JHA provides only the minimum PPE/safety requirements necessary to safely complete the task or assignment, and the JHA only covers the hazards or exposures that are most likely to be encountered. Nothing within this JHA bars or restricts personnel from requesting higher degrees of PPE or control to mitigate workplace hazards. In addition, South Central College personnel (e.g., employees and students) are required to complete any applicable safety or on-the-job trainings required prior to performing their positions or participating in their programs of study. Finally, South Central College personnel should consult their supervisors/instructors, the college's

Certification: This document certifies a hazard assessment was conducted meeting the provisions specified under 29 CFR 1910.132 (d) and South Central College's related safety programs and policies.

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written safety programs/policies, and/or the Security & Safety Director whenever they have questions or concerns.

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