



Material Safety Data Sheet

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M™ Blue Cream Hardener PN 55800
MANUFACTURER: 3M
DIVISION: Automotive Aftermarket
ADDRESS: 3M Center, St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

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Product Use:

Intended Use: Automotive

SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
BENZOYL PEROXIDE	94-36-0	30 - 60
BENZOIC ACID, 2-ETHYLHEXYL ESTER	5444-75-7	10 - 30
WATER	7732-18-5	10 - 30
ETHYLENE GLYCOL	107-21-1	1 - 5
CALCIUM SULFATE	7778-18-9	1 - 5
ZINC STEARATE	557-05-1	1 - 5
BLUE PIGMENT	Trade Secret	< 1

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Paste

Odor, Color, Grade: Blue Paste Characteristic Odor.

General Physical Form: Liquid

Immediate health, physical, and environmental hazards: Closed containers exposed to heat from fire may build pressure and explode. May cause severe eye irritation. May cause allergic skin reaction. May cause target organ effects.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, and itching.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May be absorbed following ingestion and cause target organ effects.

Target Organ Effects:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Cardiac Effects: Signs/symptoms may include irregular heartbeat (arrhythmia), changes in heart rate, damage to heart muscle, heart attack, and may be fatal.

Kidney/Bladder Effects: Signs/symptoms may include changes in urine production, abdominal or lower back pain, increased protein in urine, increased blood urea nitrogen (BUN), blood in urine, and painful urination.

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Immediately flush eyes with large amounts of water for at least 15 minutes. Get immediate medical attention.

Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.

If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature	50 °C [Details: SADT]
Flash Point	No flash point
Flammable Limits(LEL)	No Data Available
Flammable Limits(UEL)	No Data Available

5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Water may be used to blanket the fire. Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Closed containers exposed to heat from fire may build pressure and explode.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Remember, adding an absorbent material does not remove a toxic, corrosivity or flammability hazard.

6.2. Environmental precautions

For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Place in a metal container approved for use in transportation by appropriate authorities. The container must be lined with polyethylene plastic or contain a plastic drum liner made of polyethylene. Dispose of collected material as soon as possible.

Clean-up methods

Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Contain spill. Cover spill area with a fire-extinguishing foam. An aqueous film forming foam (AFFF) is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible using non-sparking tools. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS. Seal the container.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Avoid eye contact. Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Keep away from heat, sparks, open flame, pilot lights and other sources of ignition. Avoid breathing of vapors, mists or spray. Avoid skin contact. Keep out of the reach of children. Avoid breathing of dust created by cutting, sanding, grinding or machining.

7.2 STORAGE

Store away from acids. Store away from heat. Store out of direct sunlight. Do not heat under confinement to avoid risk of explosion. Store away from areas where product may come into contact with food or pharmaceuticals.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Provide appropriate local exhaust for cutting, grinding, sanding or machining. Use in a well-ventilated area. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control mist, vapor, or spray. If ventilation is not adequate, use respiratory protection equipment.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact.

The following eye protection(s) are recommended: Indirect Vented Goggles

8.2.2 Skin Protection

Not applicable. Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Neoprene

8.2.3 Respiratory Protection

Avoid breathing of vapors, mists or spray. Avoid breathing of dust created by cutting, sanding, grinding or machining.

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
BENZOYL PEROXIDE	ACGIH	TWA	5 mg/m3	
BENZOYL PEROXIDE	OSHA	TWA	5 mg/m3	
CALCIUM SULFATE	ACGIH	TWA, inhalable fraction	10 mg/m3	
CALCIUM SULFATE	OSHA	TWA, respirable fraction	5 mg/m3	
CALCIUM SULFATE	OSHA	TWA, as total dust	15 mg/m3	
CYANIDES	OSHA	TWA, as CN	5 mg/m3	Skin Notation*
ETHYLENE GLYCOL	ACGIH	CEIL, as aerosol	100 mg/m3	
ETHYLENE GLYCOL	CMRG	CEIL, as vapor and aerosol	100 mg/m3	
STEARATES	ACGIH	TWA	10 mg/m3	
Sulfuric acid, calcium salt (1:1)	ACGIH	TWA, inhalable fraction	10 mg/m3	

Sulfuric acid, calcium salt (1:1)	OSHA	TWA, respirable fraction	5 mg/m3
Sulfuric acid, calcium salt (1:1)	OSHA	TWA, as total dust	15 mg/m3
ZINC STEARATE	OSHA	TWA, respirable fraction	5 mg/m3
ZINC STEARATE	OSHA	TWA, as total dust	15 mg/m3

SOURCE OF EXPOSURE LIMIT DATA:

ACGIH: American Conference of Governmental Industrial Hygienists
 CMRG: Chemical Manufacturer Recommended Guideline
 OSHA: Occupational Safety and Health Administration
 AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Specific Physical Form:	Paste
Odor, Color, Grade:	Blue Paste Characteristic Odor.
General Physical Form:	Liquid
Autoignition temperature	50 °C [<i>Details: SADT</i>]
Flash Point	No flash point
Flammable Limits(LEL)	<i>No Data Available</i>
Flammable Limits(UEL)	<i>No Data Available</i>
Boiling Point	<i>No Data Available</i>
Density	1.16 - 1.24 g/ml [<i>@ 20 °C</i>]
Vapor Density	<i>No Data Available</i>
Vapor Pressure	100 Pa [<i>@ 20 °C</i>]
Specific Gravity	1.16 - 1.24 [<i>Ref Std: WATER=1</i>]
pH	<i>No Data Available</i>
Melting point	<i>No Data Available</i>
Solubility in Water	Nil
Evaporation rate	<i>No Data Available</i>
Hazardous Air Pollutants	<=0.089 lb HAPS/lb solids [<i>Test Method: Calculated</i>]
Volatile Organic Compounds	<=59 g/l [<i>Test Method: calculated SCA QMD rule 443.1</i>]
Volatile Organic Compounds	<=4.9 % weight [<i>Test Method: calculated per CARB title 2</i>]
Kow - Oct/Water partition coef	<i>No Data Available</i>
Percent volatile	11 - 30 % weight
VOC Less H2O & Exempt Solvents	<=78 g/l [<i>Test Method: calculated SCA QMD rule 443.1</i>]

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid:

10.1 Conditions to avoid

Heat
 Sparks and/or flames

10.2 Materials to avoid

Accelerators

Alkali and alkaline earth metals
Amines
Reducing agents
Strong acids

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	Not Specified
Carbon dioxide	Not Specified

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Incinerate in a permitted hazardous waste incinerator. As a disposal alternative, dispose of waste product in a permitted hazardous waste facility.

This product has been classified on the basis that it is stable as sold. Material may become unstable if allowed to dry out. Classify appropriately before disposal.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable)

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

ID Number(s):

LB-K100-0973-0, LB-K100-0973-1, LB-K100-0973-2, LB-K100-0973-3, LB-K100-0973-4, LB-K100-0973-5, LB-K100-0973-6, LB-K100-1055-2, 60-4550-6627-8

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: REGULATORY INFORMATION



US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
BENZOYL PEROXIDE	94-36-0	30 - 60
ZINC STEARATE (ZINC COMPOUNDS)	557-05-1	1 - 5
ETHYLENE GLYCOL	107-21-1	1 - 5
BLUE PIGMENT (CYANIDES)	Trade Secret	< 1

STATE REGULATIONS

Contact 3M for more information.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 2 Flammability: 2 Reactivity: 2 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision Changes:

Section 1: Product name was modified.

Section 3: Potential effects from skin contact information was modified.

Section 13: Waste disposal method information was modified.

Section 13: EPA hazardous waste number (RCRA) information was modified.

Section 8: Respiratory protection - recommended respirators information was modified.

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Page Heading: Product name was modified.

Section 8: Respiratory protection - recommended respirators guide was modified.

Section 2: Ingredient table was modified.

Section 6: Personal precautions information was modified.

Section 6: Environmental procedures information was modified.

Section 6: Methods for cleaning up information was modified.

Section 8: Respiratory protection - recommended respirators punctuation was deleted.

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